



Parts list Sealing tool ErgoPack 726E

last update: 29.08.2019

| Pos. | Part-No. | Matchcode | Part name | SP Dimension | Quantity |
|------|----------|--------------|-------------------------|--------------|----------|
| 1 | 115400 | 1832-011-284 | Base plate complete | | 1 |
| 2 | | | | | |
| 3 | | | | | |
| 4 | | | | | |
| 5 | 115209 | 1935-510-100 | Slide bearing | Ø10/12x10 | 2 |
| 6 | | | | | |
| 7 | | | | | |
| 8 | | | | | |
| 9 | 115011 | 1832-022-109 | Tooth plate | | 1 |
| 10 | 115050 | 1832-022-055 | Set screw | | 1 |
| 11 | | | | | |
| 12 | 115379 | 1821-061-034 | Bevel wheel with pinion | 15/32 | 1 |
| 13 | 115080 | 1926-502-100 | Drawn cup roller clutch | Ø10/14x22 | 1 |
| 14 | 115077 | 1930-190-154 | Ball bearing | Ø15/28x7 | 1 |
| 15 | | | | | |
| 16 | | | | | |
| 17 | | | | | |
| 18 | 115213 | 1930-180-356 | | Ø35/47x7 | 3 |
| 19 | 115214 | 1832-039-211 | Gear ring | | 1 |
| 20 | 115045 | 1821-060-016 | Planet gear | | 3 |
| 21 | | | | | |
| 22 | | | | | |
| 23 | | | | | |
| 24 | | | | | |
| 25 | 115086 | 1832-039-165 | Planet carrier cpl. | | 1 |
| 26 | | | | | |
| 27 | | | | | |
| 28 | 115088 | 1917-401-125 | Spacer disc | Ø12/24x0.5 | 1 |
| 29 | 115347 | 1912-804-084 | Pan head screw | M4x8 | 3 |
| 30 | 115348 | 1917-411-048 | Shim ring | Ø4/8x1 | 2 |
| 31 | | | | | |
| 32 | 115451 | 1832-039-287 | Flange cpl. | | 1 |
| 33 | | | | | |
| 34 | | | | | |
| 35 | 115216 | 1935-504-060 | Slide bearing | Ø4/5.5x6 | 1 |
| 36 | 115525 | 1933-710-150 | Needle bushing | Ø10/14x15 | 1 |
| 37 | | | | | |
| 38 | | | | | |
| 39 | | | | | |
| 40 | | | | | |
| 41 | | | | | |
| 42 | 115220 | 1832-031-051 | Strap guide front 13mm | | 1 |
| 43 | 115462 | 1912-204-064 | Counter sunk screw Torx | M4x6 | 2 |
| 44 | 115447 | 1832-039-268 | Cam disk | | 1 |
| 45 | 115044 | 1821-060-014 | Planet gear | | 3 |
| 46 | 115373 | 1821-047-031 | Tension wheel | | 1 |
| 47 | | | | | |
| 48 | | | | | |
| 49 | | | | | |
| 50 | 115433 | 1832-031-110 | Rocker cpl. | | 1 |
| 51 | | | | | |
| 52 | | | | | |
| 53 | 115375 | 1821-048-025 | Tooth plate | | 1 |

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|------|----------|--------------|----------------------------|--------------|----------|
| 54 | 115450 | 1832-039-285 | Pan head screw | | 1 |
| 55 | 115435 | 1832-031-116 | Strap guide front 13mm | | 1 |
| 56 | | | | | |
| 57 | 115443 | 1832-039-263 | Clutch shaft | | 1 |
| 58 | 115445 | 1832-039-266 | Threaded bushing | | 1 |
| 59 | 115364 | 1821-012-037 | Wrap spring | | 1 |
| 60 | 115367 | 1821-020-192 | Flanged bushing | | 1 |
| 61 | 115446 | 1832-039-267 | Bearing bolt | | 1 |
| 62 | 115472 | 1935-505-050 | Slide bearing | Ø5/7x5 | 1 |
| 63 | 115470 | 1917-411-083 | Shim ring | Ø8/14x0.3 | 1 |
| 64 | 115442 | 1832-039-262 | Bolt | | 1 |
| 65 | 115431 | 1832-031-108 | Blocking lever | | 1 |
| 66 | 115226 | 1920-108-102 | Retaining ring | Ø8 | 2 |
| 67 | 115444 | 1832-039-265 | Blocking roller | | 1 |
| 68 | | | | | |
| 69 | | | | | |
| 70 | 115227 | 1832-022-186 | Bolt | | 1 |
| 71 | 115228 | 1917-411-052 | Shim ring | Ø5/10x0.2 | 3 |
| 72 | 115440 | 1832-031-124 | Reset lever cpl. | | 1 |
| 73 | | | | | |
| 74 | | | | | |
| 75 | | | | | |
| 76 | | | | | |
| 77 | | | | | |
| 78 | 115136 | 1920-104-072 | Retaining ring | Ø4 | 3 |
| 79 | 115434 | 1832-031-115 | Support | | 1 |
| 80 | 115426 | 1832-022-272 | Bushing | | 1 |
| 81 | 115361 | 1821-010-144 | Compression spring | | 1 |
| 82 | 115043 | 1925-010-802 | Ball | Ø8 | 1 |
| 83 | 115360 | 1821-010-143 | Compression spring | | 1 |
| 84 | 115371 | 1821-033-031 | Pusher | | 1 |
| 85 | 115459 | 1910-412-084 | Set screw | M12x8 | 1 |
| 86 | 115235 | 1910-408-064 | Set screw | M8x6 | 1 |
| 87 | 115461 | 1912-204-054 | Counter sunk screw Torx | M4x5 | 1 |
| 88 | | | | | |
| 89 | 115484 | 1832-031-125 | Rocker lever cpl. | | 1 |
| 90 | 115452 | 1832-039-288 | Toothed segment | | 1 |
| 91 | | | | | |
| 92 | | | | | |
| 93 | | | | | |
| 94 | | | | | |
| 95 | 115387 | 1821-140-104 | Motor | | 1 |
| 96 | 115424 | 1832-022-269 | Motor support cpl. | | 1 |
| 97 | | | | | |
| 98 | | | | | |
| 99 | 115030 | 1912-203-086 | Counter sunk screw | M3x8 | 6 |
| 100 | 115239 | 1917-411-041 | Shim ring | Ø4/8x0.1 | 3 |
| 101 | 115522 | 1821-027-037 | Shoulder screw | M5 | 2 |
| 102 | 115464 | 1913-204-304 | Cylinder head screw | M4x30 | 1 |
| 103 | 115389 | 1821-151-050 | Cable harness rocker lever | | 1 |
| 104 | 115501 | 1911-003-104 | Cylinder head screw | M3x10 | 2 |
| 105 | 115482 | 1821-151-059 | Cable harness housing | | 1 |
| 106 | 115391 | 1821-151-054 | Cable harness welding unit | | 1 |

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|------|----------|--------------|-----------------------|--------------|----------|
| 107 | | | | | |
| 108 | 115242 | 1930-170-302 | Ball bearing | Ø30/37x4 | 1 |
| 109 | 115417 | 1832-022-247 | Excentric cam | | 1 |
| 110 | 115244 | 1821-060-023 | Planet gear | | 3 |
| 111 | 115245 | 1917-401-122 | Spacer disc | Ø12/24x0.2 | 1 |
| 112 | 115246 | 1832-039-203 | Planet carrier cpl. | | 1 |
| 113 | | | | | |
| 114 | | | | | |
| 115 | | | | | |
| 116 | 115247 | 1821-060-024 | Planet gear | | 6 |
| 117 | 115248 | 1917-411-062 | Shim ring | Ø6/12x0.2 | 2 |
| 118 | 115249 | 1832-039-201 | Planet carrier cpl. | | 1 |
| 119 | | | | | |
| 120 | | | | | |
| 121 | | | | | |
| 122 | | | | | |
| 123 | | | | | |
| 124 | 115250 | 1821-020-151 | Ring | | 1 |
| 125 | 115418 | 1832-022-248 | Bearing support | | 1 |
| 126 | 115441 | 1832-033-018 | Belt pulley assembled | | 1 |
| 127 | | | | | |
| 128 | | | | | |
| 134 | | | | | |
| 129 | | | | | |
| 130 | | | | | |
| 131 | 115253 | 1930-180-152 | Ball bearing | Ø15/24x5 | 2 |
| 132 | 115381 | 1821-061-037 | Bevel pinion cpl. | | 1 |
| 133 | | | | | |
| 134 | | | | | |
| 135 | | | | | |
| 136 | 115256 | 1920-215-102 | Retaining ring | Ø15 | 1 |
| 137 | 115525 | 1832-022-249 | Shift lever cpl. | | 1 |
| 138 | | | | | |
| 139 | | | | | |
| 140 | | | | | |
| 141 | 115365 | 1821-012-038 | Yoke spring | | 1 |
| 142 | 115370 | 1821-031-060 | Bolt | | 1 |
| 143 | 115259 | 1832-022-163 | Bolt | | 1 |
| 144 | 115372 | 1821-035-011 | Bolt | | 1 |
| 145 | 115420 | 1832-022-254 | Spring assembly | | 1 |
| 146 | | | | | |
| 147 | | | | | |
| 148 | | | | | |
| 149 | | | | | |
| 150 | | | | | |
| 151 | 115522 | 1821-027-063 | Cylinder head screw | M4 | 3 |
| 152 | | | | | |
| 153 | 115413 | 1832-022-230 | Swivel bearing | | 1 |
| 154 | 115266 | 1930-100-072 | Ball bearing | Ø7/19x6 | 2 |
| 155 | 115416 | 1832-022-240 | Eccentric shaft | | 1 |
| 156 | | | | | |
| 157 | 115268 | 1933-210-120 | Needle bearing | Ø10/17x12 | 1 |
| 158 | 115421 | 1832-022-257 | Welding shoe | | 1 |

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|------|----------|--------------|----------------------------|--------------|----------|
| 159 | 115270 | 1925-010-502 | Ball | Ø5 | 4 |
| 160 | 115271 | 1832-022-165 | Supporting disk | | 1 |
| 161 | 115199 | 1832-022-139 | Pinion | | 1 |
| 162 | 115272 | 1821-067-011 | Toothed belt | | 1 |
| 163 | 115273 | 1821-020-147 | Washer | | 1 |
| 164 | 115274 | 1911-304-084 | Cylinder head screw | M4x8 | 1 |
| 165 | 115427 | 1832-022-273 | Bolt | | 1 |
| 166 | 115397 | 1821-209-035 | Knife | | 1 |
| 167 | 115415 | 1832-022-238 | Flanged bushing | | 1 |
| 168 | 115358 | 1821-010-141 | Compression spring | Ø4.2x0.8x11 | 1 |
| 169 | 115276 | 1821-010-020 | Compression spring | Ø4.1x0.8x24 | 1 |
| 170 | 115359 | 1821-010-142 | Compression spring | | 1 |
| 171 | | | | | |
| 172 | 115457 | 1832-042-065 | Lever strap guide cpl. | | 1 |
| 173 | | | | | |
| 174 | | | | | |
| 175 | 115409 | 1832-011-346 | Side cover | | 1 |
| 176 | 115279 | 1821-035-007 | Bearing bolt | | 1 |
| 177 | 115280 | 1832-041-018 | Strap guide rear 16mm | | 1 |
| 178 | 115281 | 1832-041-019 | Strap guide rear 13mm | | 1 |
| 179 | | | | | |
| 180 | | | | | |
| 181 | 115282 | 1832-042-043 | Strap guide rear 13mm | | 1 |
| 182 | 115465 | 1913-904-064 | Cylinder head screw Torx | M4x6 | 1 |
| 183 | 115467 | 1913-904-204 | Cylinder head screw Torx | M4x20 | 1 |
| 184 | 115466 | 1913-904-125 | Cylinder head screw Torx | M4x12 | 10 |
| 185 | | | | | |
| 186 | 115481 | 1832-011-390 | Housing parts set | | 1 |
| 187 | | | | | |
| 188 | | | | | |
| 189 | 115525 | 1821-091-102 | Type plate | | 1 |
| 190 | | | | | |
| 191 | | | | | |
| 192 | 115287 | 1821-090-031 | Name plate | | 1 |
| 193 | | | | | |
| 194 | | | | | |
| 195 | 115396 | 1821-163-235 | Mounting support connector | | 1 |
| 196 | | | | | |
| 197 | 115469 | 1914-840-162 | Pan head PT-screw Torx | | 11 |
| 198 | 115523 | 1914-830-088 | Pan head PT-screw Torx | | 2 |
| 199 | | | | | |
| 200 | 115408 | 1832-011-329 | Actuator | | 1 |
| 201 | | | | | |
| 202 | 115362 | 1821-010-149 | Compression spring | | 1 |
| 203 | 115513 | 1821-091-110 | Mandatory sign | | 1 |
| 204 | 115514 | 1832-011-433 | Protection disk | | 1 |
| 205 | 115487 | 1832-011-417 | Tension button | | 1 |
| 206 | | | | | |
| 207 | | | | | |
| 208 | | | | | |
| 209 | | | | | |
| 210 | 115404 | 1832-011-317 | LCD Operating unit EU/US | inkl.Pos.240 | 1 |
| 210 | 115411 | 1832-011-357 | LCD Operating unit CN | inkl.Pos.240 | 1 |

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|------|----------|--------------|--------------------------------|--------------|----------|
| 211 | 115412 | 1832-011-399 | Protection cover set | | 1 |
| 212 | | | | | |
| 213 | | | | | |
| 214 | 115486 | 1821-151-062 | Printed circuit board soldered | | 1 |
| 215 | | | | | |
| 216 | | | | | |
| 217 | | | | | |
| 218 | 115485 | 1821-151-058 | Cable harness welding button | | 1 |
| 219 | 115479 | | Spiral cable | | 1 |
| 220 | | | | | |
| 221 | 115423 | 1832-022-259 | Belt cover | | 1 |
| 222 | 115392 | 1821-151-056 | Cable clamp | | 4 |
| 223 | | | | | |
| 224 | | | | | |
| 225 | | | | | |
| 226 | | | | | |
| 227 | | | | | |
| 228 | | | | | |
| 229 | | | | | |
| 230 | | | | | |
| 231 | 115109 | 1821-901-004 | Wire brush | | 1 |
| 232 | 115399 | 1821-901-010 | Screwdriver torx T20 | | 1 |
| 233 | 115295 | 1821-901-007 | Offset screwdriver | | 1 |
| 234 | | | | | |
| 235 | | | | | |
| 236 | | | | | |
| 237 | | | | | |
| 238 | | | | | |
| 239 | | | | | |
| 240 | 115483 | 1821-163-233 | FCC-cable | | 1 |
| 241 | | | | | |
| 242 | | | | | |
| 243 | 115356 | 2189-011 | Protection cover set | | 1 |
| 244 | | | | | |